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Facile



UNISEX ADAP	TIVE IF	ANS										
Suggested F			Cotton	Duck	Deni	n Cab	ardina	Mod	ium w	eight (	Cotto	n
-		,				,		,		0	טטננו	Ш
Types, Mediu								_				
Notions: Two	9" (23c	m) zipį	oers, 1	4" (36	cm) ir	ivisibl	e zippe	er(s) (f	or sid	e leg o	pt.),	% yı
(0.4m) of 1/4"	(3mm)	cord.										
Sizes		34	36	38	40	42	44	46	48	50	52	
European		44	46	48	50	52	54	56	58	60	62	
BODY MEASU	REMENT	S: Sel	ect pa	ttern	size ba	ased o	n bod	y mea	surem	ents		
Chest		34	36	38	40	42	44	46	48	50	52	Ins.
Waist		28	30	32	34	36	39	42	44	46	48	н
Hip		35	37	39	41	43	45	47	49	51	53	п
Neckband		14	141/2	15	15½	16	16½	17	17½	18	18	/2 "
Jeans	45"*	2½	25/8	2%	2%	2¾	2¾	3	3	3	3	Yds
	60"*	1%	1%	21/8	21/8	21/4	2%	2 1/8	25/8	2 1/8	23/4	п
Interfacing -	20" -	⅓ yd.										
FINISHED GA	RMENT	MEASU	REME	NTS (I	nclude	es Des	ign an	d Wea	ring E	ase)		
Waist		32	34	36	38	40	42	44	46	48	50	Ins.
Hip		39	41	43	45	47	49	51	53	55	57	п
Width, each	leg											
Jeans		38½	39	39½	40	401/2	41	411/2	42	421/2	43	Ins.
Finished side	elength	from	waist									
		16	161/4	161/2	16¾	17	171/4	171/2	17¾	18	183	4lns
Jeans												

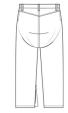
	JEAN ADAPTÉ UNISEX	E					
otton	Tissus Conseillés: Chin						
	moyen, Types toile de	li					
ot.), ¾ yd.	Mercerie: 2 fermeture	es					
	(pour côté de la jamb	e ·					
52	Tailles	3					
62	Françaises/Eur	4					
	MESURES DU CORPS:	C					
52 Ins.	Poitrine	8					
48 "	Taille	7					
53 "	Hanches	8					
18½ "	Bande du Col	:					
3 Yds.	Jean 115cm*	2					
2¾ "	150cm*	1					
	Entoilage - 51cm - 0.	18					
	MESURES DES VÉTEM	El					
50 Ins.	Taille	8					
57 "	Hanches	ć					
	Largeur, chaque jam	be					
43 Ins.	Jean	Ç					
	Longueur finie – côte	á,					
181/Ins	lean	1					

Easy

onseillés: Chino, Coutil de coton, Denim, Gabardine, Types coton de poids pes toile de lin de poids moyen, Twill. Entoilage: Thermocollant léger.

: 2 fermetures à glissière de 23cm, fermeture(s) à glissière invisible de 36cm de la jambe facultatif), 0.4m de cordon de 3mm.

Tailles		34	36	38	40	42	44	46	48	50	52	
Françaises/Eur		44	46	48	50	52	54	56	58	60	62	
MESURE	S DU CORPS	Chois	issez	la tai	le du p	atron	basé	e sur l	es me	sures	du c	orps
Poitrine		87	92	97	102	107	112	117	122	127	132	cm
Taille		71	76	81	87	92	99	107	112	117	122	н
Hanches		89	94	99	104	109	114	119	124	130	135	н
Bande d	u Col	35.5	37	38	39.5	40.5	42	43	44.5	45.5	47	п
Jean	115cm*	2.3	2.3	2.4	2.4	2.5	2.5	2.7	2.7	2.7	2.7	m
	150cm*	1.6	1.7	1.9	1.9	2.1	2.2	2.4	2.4	2.4	2.5	П
Entoilag	<b>e -</b> 51cm - 0	.8m										



DES VÉTEMENTS FINI (Motif et aisance de port compris)

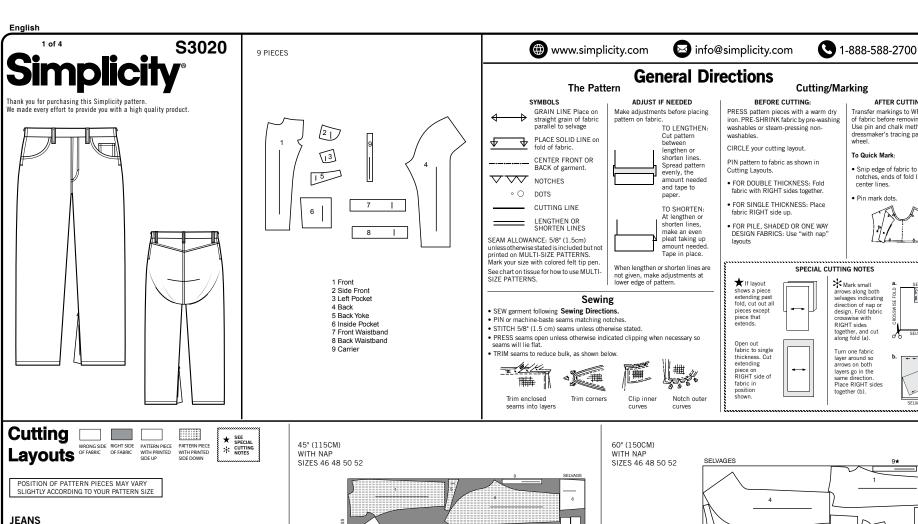
81 86 91 97 102 107 112 117 122 127 cm 99 104 109 114 119 124 130 135 140 145 "

98 99 100 102 103 104 105 107 108 109 cm

finie – côté, taille à l'ourlet

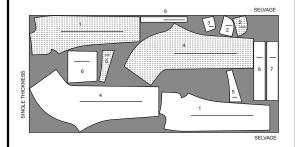
41 41 42 43 43 44 44 45 46 46 cm

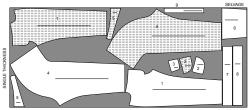
<sup>\*</sup>avec sens \*\*sans sens



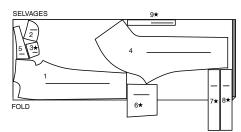
USE PIECES 1 2 3 4 5 6 7 8 9

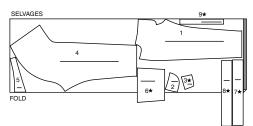
45" (115CM) WITH NAP SIZES 34 36 38 40 42 44





60" (150CM) WITH NAP SIZES 34 36 38 40 42 44





AFTER CUTTING:

Transfer markings to WRONG side

of fabric before removing pattern.

Use pin and chalk method or

To Quick Mark:

center lines.

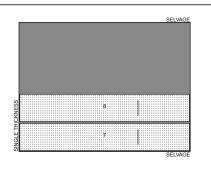
dressmaker's tracing paper and

Snip edge of fabric to mark

notches, ends of fold lines and



20" (51CM) ALL SIZES



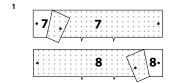
S3020

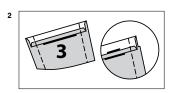
2 of 4

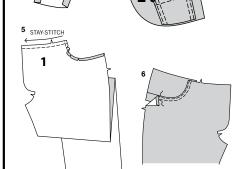
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### **Sewing Directions**

FABRIC
KEY

RIGHT SIDE WRONG SIDE INTERFACING INTERFAC

Read General Directions on page 1 before you begin.

Sewing methods shown in BOLD are defined below:

BAR TACK – Stitch a 3/8" (1cm) long, narrow and tight zig-zag stitch where indicated in Sewing Directions.

EDGE FINISH - Zig-zag stitch or overlock stitch close to raw edge.

EDGESTITCH - Stitch close to finished edge or seam.

**STAYSTITCH** – Stitch 1/2" (1.3cm) from cut edge in direction of arrows. This stitching stays in permanently to prevent stretching on curved edges. (Shown only in the first illustration.)

 $\label{topstitch} \textbf{TOPSTITCH}-Stitch~1/4"~(6mm)~from~edge,~seam~or~previous~stitching,~using~presser~foot~as~guide,~or~stitch~where~indicated~in~instructions.$ 

PATTERN PIECES WILL BE IDENTIFIED BY NUMBERS THE FIRST TIME THEY ARE USED. STITCH 5/8" (1.5CM) SEAMS WITH RIGHT SIDES TOGETHER UNLESS OTHERWISE STATED.

### **ADAPTIVE JEANS**

NOTE: An EDGESTITCH, TOPSTITCH, BAR TACK, and hem stitch can be a decorative element, if stitched in a contrasting color thread.

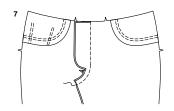
If you prefer, EDGE FINISH raw edges with a zigzag stitch or overlock stitch in the course of construction.

#### INTERFACING

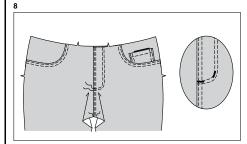
1. Pin interfacing to WRONG side of FRONT WAISTBAND (7) and BACK WAISTBAND (8). Fuse interfacing in place following manufacturer's directions.

### FRONT

- Press under 1/4\* (6mm) on upper edge of LEFT POCKET (3). Turn
  upper edge to OUTSIDE 3/4\* (2cm), forming facing. Stitch along
  seam line on side edges. Trim seam allowance in the facing area
  to 1/4\* (6mm).
- 3. Turn corners RIGHT side out, turning facing to the WRONG side; press, pressing under raw edges along stitching. Stitch facing close to inner edge.
- 4. On OUTSIDE, pin pocket to LEFT SIDE FRONT (2), matching large and small dots. EDGESTITCH close to side edges and TOPSTITCH pocket 1/4" (6mm) from previous stitching.
- STAYSTITCH upper edge of FRONT (1). Machine-stitch 3/8\* (1cm) from upper side front edge. Press under upper side front edge along stitching, clipping seam allowance to stitching, as needed.
- 6. On OUTSIDE, lap front over side front, placing pressed edge along placement line. EDGESTITCH close to pressed edge and TOPSTITCH front 1/4" (6mm) from previous stitching.



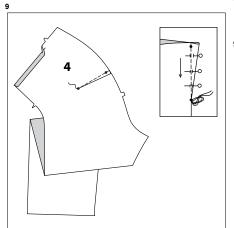
Stitch center front edges of front sections with RIGHT sides together. Press seam toward LEFT front.



8. On OUTSIDE, EDGESTITCH LEFT front close to seam and TOPSTITCH along stitching line. TOPSTITCH LEFT front 1/4" (6mm) from previous stitching.

Make BAR TACK(s) on LEFT front along stitching line, as shown.

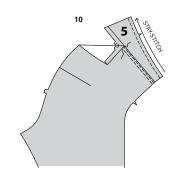
BACK



**9.** Press under upper (double notched) edge of BACK (4) along seam line.

To make dart on back, with RIGHT sides together, fold the fabric through the center of the dart, bringing broken lines and small dots together. On INSIDE, place pins at RIGHT angles to the broken lines. Stitch the dart from wide end to point.

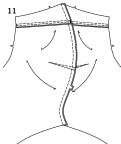
TIP- To prevent a "bubble" at the point, make the last few stitches right on the fold and leave the thread ends long enough to tie a knot. DO NOT back-stitch at the point.



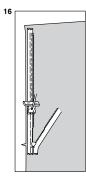
10. STAYSTITCH upper edge (single notched) edge of BACK YOKE (5). On OUTSIDE, lap back over yoke back, placing pressed edge along seamline. EDGESTITCH close to pressed edge and TOPSTITCH back 1/4\* (6mm) from previous stitching.

# S3020

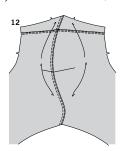
3 of 4



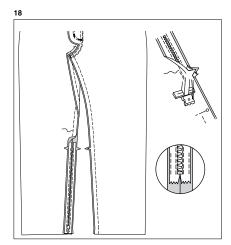
11. With RIGHT sides together and raw edges even, pin center back edges of back. Stitch. Press seam toward LEFT back.



- 16. Open the zipper and press the tape flat on the WRONG side unrolling the coils. Do not press the coils. (Use a low iron setting.) On OUTSIDE, pin RIGHT side of the zipper face down on the RIGHT side of the zipper opening. Have the coil along the seam line, the tape within the seam allowance and the top stop just under lower small dot, as shown. Hand-baste along center of the tape. Position zipper foot at the top of the zipper with RIGHT groove of the foot over coil. Stitch along tape to the notch. Back-stitch to reinforce.
- $\ensuremath{\mathbf{17.}}$  Pin the remaining half of the zipper to the LEFT side of the zipper opening in same manner. Make sure the upper and lower edges of the garment are even. Hand-baste along the center of the tape. Position zipper foot at the top of the zipper with LEFT groove over the coil. Stitch along tape to the notch. Back-stitch to reinforce.

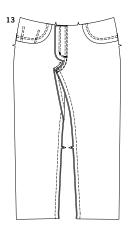


12. On OUTSIDE, EDGESTITCH LEFT back close to seam and TOPSTITCH 1/4" (6mm) from previous stitching.



18. Close zipper and check that it is invisible from the OUTSIDE. Pull the free ends of the zipper tape away from the seam allowance. Pin remaining left inner leg seam together above zipper. Position zipper foot all the way to the LEFT so the needle goes down through the outer notch of the foot. Start stitching seam 1/4" (6mm) above lowest stitch and slightly to the LEFT. Stitch seam for about 3" (7.5cm). Stitch remainder of inner leg seam, using your regular presser foot.

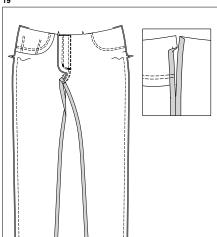
If you prefer, open out each seam allowance at end of zipper and stitch tape to seam allowance.



13. If using the optional inner pocket and inner leg zipper, skip this

Pin front to back at inner leg edges. Stitch.





#### **CONTINUE AS FOLLOWS**

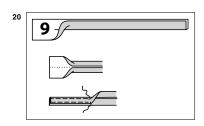
19. With RIGHT sides together and raw edges even, pin front to back at side edges from lower edge to notch, back-stitching at notch to reinforce the seam. Press seam open, pressing under opening edges along seamlines.

### OPTIONAL LEFT LEG ZIPPER AND POCKET 15

- 14. Press under 1/4" (6mm) on upper edge of INSIDE POCKET (6). Turn pressed edge to INSIDE 3/4" (2cm), forming facing. Stitch close to inner pressed edge.
- 15.On INSIDE, pin pocket to LEFT back pant leg, matching large and small dots. Baste side edges together.

### S3020

4 of 4

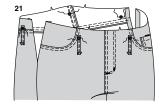


20. Fold CARRIER (9) in half, lengthwise with WRONG sides together. Press, setting in a crease. Open out long edges of carrier and turn them to WRONG side so they meet at the crease. Press. Fold carrier in half lengthwise, bringing pressed edges together. Stitch 1/8\* (3mm) from both long edges.

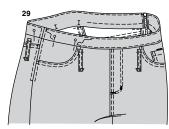


27. Turn waistband facing to INSIDE along foldline. Turn side edges of facing under, tapering toward basting.

28. On OUTSIDE, stitch 1/4" (6mm) each side of side seam and stitch a BAR TACK across lower opening.

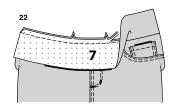


21. Cut carrier into five sections 3-1/2" (9cm) long. Press under 1/2" (1.3cm) on one end of each carrier. On OUTSIDE, pin open ends of carrier to pants lapping centers of large dots 1/2" (1.3cm). Stitch in place across dots.

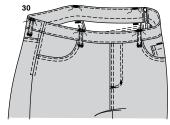


29.On INSIDE, trim away lower end of zipper tape to within 5/8" (1.5cm) of bar tack.

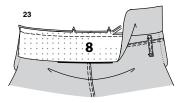
Pin raw edge of facing over seam, placing pins on OUTSIDE. On OUTSIDE, **EDGESTITCH** upper edge of waistband, and lower edge of waistband, catching in facing on the inside breaking stitching at zippers.



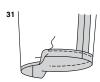
22. With RIGHT sides together and raw edges even, pin FRONT WAISTBAND (7) to front, matching centers and notches. Stitch. Trim seam in layers. Press seam toward waistband.



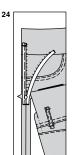
30. Turn up carriers, bringing pressed edges to upper edge of waistband at large dots. Stitch in place with a BAR TACK. Make additional bar tacks at lower edges of carriers.

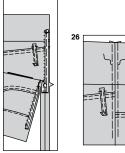


23. With RIGHT sides together and raw edges even, pin BACK WAISTBAND (8) to back, matching centers and notches. Stitch. Trim seam in layers. Press seam toward waistband.



**31.** Press up hem along 1\* (2.5cm) hem allowance. Turn under raw edge 3/8\* (1cm); press. **EDGESTITCH** close to inner pressed edge.

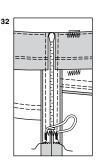






25. With RIGHT sides together, turn down the front half of the pants at notch. Machine-baste the remaining half of the zipper to the back side of the zipper opening in same

**26.** Close zipper. On OUTSIDE, bring pressed, side edges together. Hand-baste in place.



### **OPTIONAL PULL UP LOOPS**

**32.** Cut two pieces of 1/8\* (3mm) cord, 6\* (15cm) long. Fold loop in half. On INSIDE, place loop toward waistline with ends at lower edge of zipper tape. Securely stitch ends of loop to side seam allowances over zipper tape, as shown.



Tod ve completed your seving daventare

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