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>> MEN'S JUMPSUIT
 SKILL LEVEL: AVERAGE



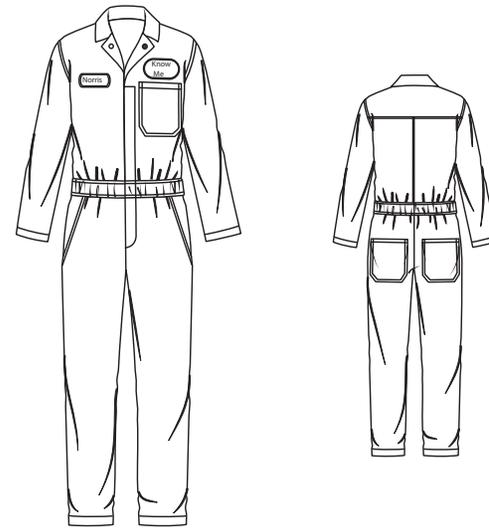
THINGS YOU NEED:

- > One 18" (45cm) zipper, 1 7/8 yds. (1.5m) of 1" (2.5cm) wide elastic, two 5/8" (1.5cm) heavy duty snaps, optional patches.

SUGGESTED FABRICS:

- > Broadcloth, Canvas, Chino, Cotton Blends, Denim, Stretch Wovens.

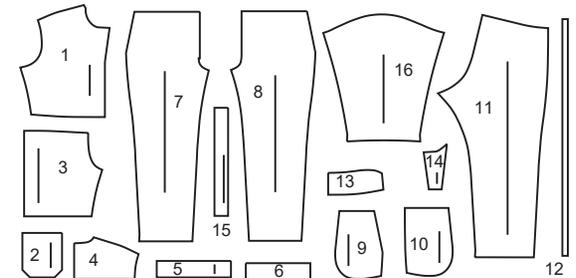
Interfacing: Lightweight Fusible.



Your printed tile pieces should be assembled before you move on to this step!

PIECES (16)

- 1 Bodice Front
- 2 Pocket
- 3 Bodice Back
- 4 Yoke Back
- 5 Front Casing
- 6 Back Casing
- 7 Right Pants Front
- 8 Left Pants Front
- 9 Pocket Facing
- 10 Pants Side Front
- 11 Pants Back
- 12 Elastic Guide
- 13 Collar
- 14 Upper Facing
- 15 Lower Facing
- 16 Sleeve



YARDAGE CHARTS

SIZES	34	36	38	40	42	44	46	48	50	52	
JUMPSUIT											
45"*	4 $\frac{5}{8}$	4 $\frac{3}{4}$	4 $\frac{7}{8}$	4 $\frac{7}{8}$	5	5	6 $\frac{3}{4}$	6 $\frac{3}{4}$	6 $\frac{7}{8}$	6 $\frac{7}{8}$	yds.
60"*	3 $\frac{5}{8}$	4 $\frac{1}{8}$	4 $\frac{1}{8}$	4 $\frac{1}{8}$	"						
115cm*	4.3	4.4	4.5	4.5	4.6	4.6	6.2	6.2	6.3	6.3	m.
150cm*	3.3	3.3	3.3	3.3	3.3	3.3	3.3	3.8	3.8	3.8	"
INTERFACING- 20" (51cm)- $\frac{3}{4}$ yd. (0.7m.)											

FINISHED GARMENT MEASUREMENTS

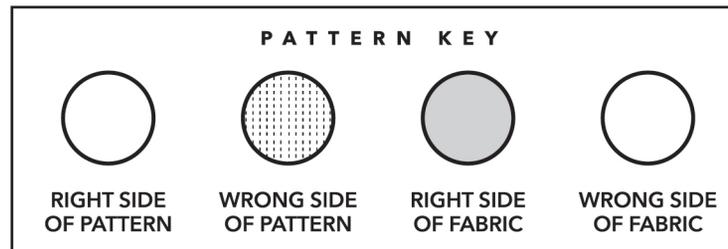
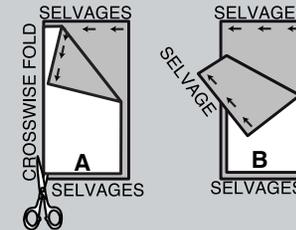
SIZES	34	36	38	40	42	44	46	48	50	52	
CHEST	48	50	52	54	56	58	60	62	64	66	ins.
	122	127	132	138	143	148	153	158	163	168	cm.
WAIST	40	42	44	46	48	50	52	54	56	58	ins.
	102	107	112	117	122	127	132	138	143	148	cm.
HIP	43	45	47	49	51	53	55	57	59	61	ins.
	110	115	120	125	130	135	140	145	150	155	cm.
WIDTH, EACH LEG											
JUMPSUIT	16 $\frac{1}{2}$	17	17 $\frac{1}{2}$	18	18 $\frac{1}{2}$	19	19 $\frac{1}{2}$	20	20 $\frac{1}{2}$	21	ins.
	42	43	44.5	46	47	49	50	51	52	54	cm.
FINISHED BACK LENGTH FROM BASE OF NECK											
JUMPSUIT	61 $\frac{1}{2}$	61 $\frac{1}{2}$	61 $\frac{3}{4}$	62	62 $\frac{1}{4}$	62 $\frac{1}{2}$	62 $\frac{3}{4}$	63	63 $\frac{1}{4}$	63 $\frac{1}{2}$	ins.
	156	156	157	158	158	159	159	160	160	161	cm.

BODY MEASUREMENTS

SIZES	34	36	38	40	42	44	46	48	50	52	
CHEST	34	36	38	40	42	44	46	48	50	52	ins.
	87	92	97	102	107	112	117	122	127	132	cm.
WAIST	28	30	32	34	36	39	42	44	46	48	ins.
	71	76	82	87	92	99	107	112	117	122	cm.
HIP	35	37	39	41	43	45	47	49	51	53	ins.
	89	94	99	104	109	115	119	124	128	135	cm.

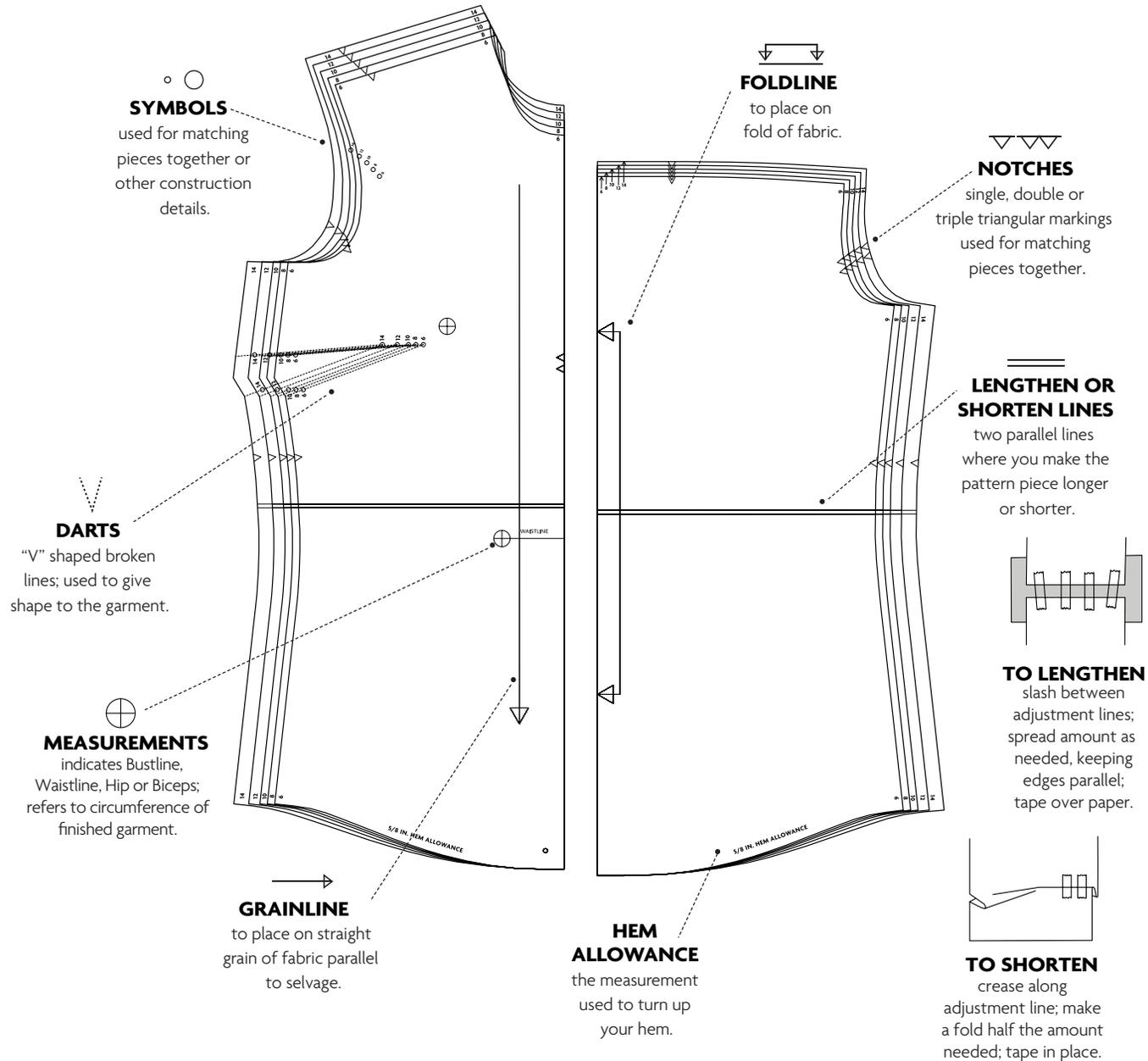
CUTTING AND MARKING

- > **SHRINK FABRIC** if not labeled pre-shrunk. Press.
- > **CIRCLE LAYOUT** for View, Size, Fabric Width.
- > Use **WITH NAP** layout for fabrics with one-way designs, nap, pile or surface shading. Because most knits have surface shading, a with nap layout is used.
- > For **DOUBLE THICKNESS (WITH FOLD)**, fold fabric with right sides together.
- > ***DOUBLE THICKNESS (WITHOUT FOLD)**, for fabrics with nap, fold fabric crosswise, right sides together. Mark as shown. Cut along crosswise fold of fabric (A). Turn upper layer 180° so arrows go in same direction and place over lower layer, right sides together (B).
- > For **SINGLE THICKNESS**, place fabric right side up. (For Fur Pile fabrics, place pile side down.)



- > Before **CUTTING**, place all pieces on fabric according to layout. Pin.
(Layouts show approximate position of pattern pieces; position may vary according to your pattern size.)
- > ★ Cut other pieces first, allowing enough fabric to cut this piece. Open fabric. Cut piece on single layer of fabric with piece face up on right side of fabric.
- > Cut accurately, cutting notches outward.
- > Before removing pattern, **TRANSFER MARKINGS** and lines of construction to **WRONG SIDE** of fabric, using Pin and Chalk Pencil method or Tracing Paper and Dressmaker Wheel. Markings needed on right side of fabric should be thread traced.
NOTE: Broken-line boxes (a! b! c!) in layouts represent pieces cut by measurements provided.
- > Prewash your fabric using a method that's suitable for the fabric type.
- > Fold fabric with right sides together, matching **SELVAGES**.
- > Pin your pattern pieces to the fabric as shown below and cut them out using a sharp pair of dressmaker's shears.

PATTERN MARKINGS

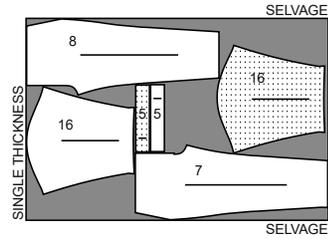
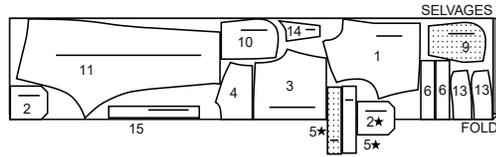


CUTTING LAYOUTS

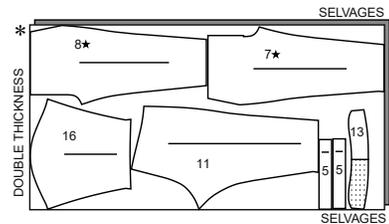
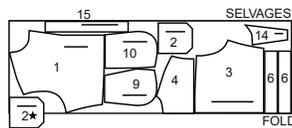
JUMPSUIT

use pieces: 1,2,3,4,5,6,7,8,9,10,11,13,14,15,16

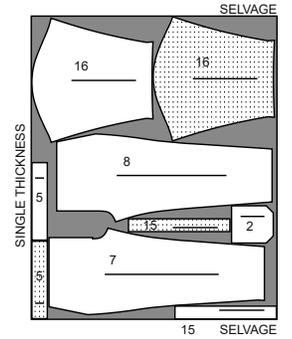
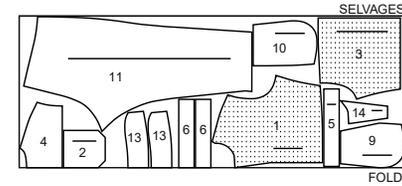
45" (115 cm)
with nap
sizes 34-36-38-40-42-44



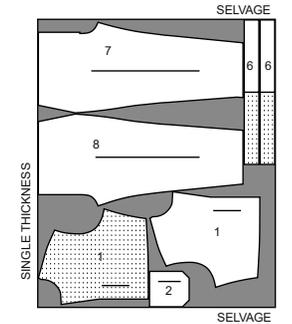
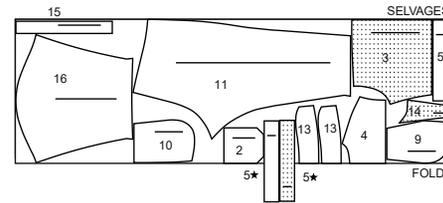
45" (115 cm)
with nap
sizes 46-48-50-52



60" (150 cm)
with nap
sizes 34-36-38-40-42-44-46



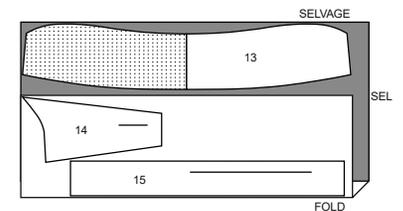
60" (150 cm)
with nap
sizes 48-50-52



INTERFACING

use pieces: 13,14,15

20" (51 cm)
all sizes



PATTERN PIECES WILL BE IDENTIFIED BY NUMBERS THE FIRST TIME THEY ARE USED.

SEWING INFORMATION

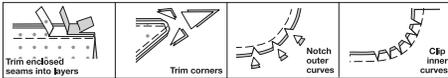
5/8" (1.5cm) SEAM ALLOWANCES ARE INCLUDED,
(unless otherwise indicated)

ILLUSTRATION SHADING KEY

Right Side	Wrong Side	Interfacing	Lining	Underlining

Pin or baste seams, right side together, matching notches. Fit garment before stitching major seams.

Press seam allowances flat; then open unless otherwise stated. Clip where necessary so they lie flat.



GLOSSARY

Sewing terms appearing in **BOLD TYPE** in Sewing Instructions are explained below.

EDGESTITCH - Stitch close to finished edge or seam.

FINISH - Stitch 1/4" (6mm) from raw edge and finish with one of the following: (1) Pink OR (2) Overcast OR (3) Turn in along stitching and stitch close to fold OR (4) Overlock.

REINFORCE - Stitch along seamline where indicated in sewing instructions, using small machine stitches.

STAYSTITCH - Stitch 1/8" (3mm) from seamline in seam allowance (usually 1/2" (1.3cm) from raw edge).

TOPSTITCH - On outside, stitch 1/4" (6mm) from edge, seam or previous stitching, using presser foot as guide, or stitch where indicated in instructions.

UNDERSTITCH - Open out facing or underside of garment; stitch to seam allowance close to seam.



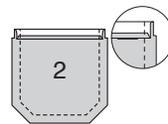
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SEWING DIRECTIONS

JUMPSUIT

Bodice

1. Make three pockets as follows: Press under 1/4" (6mm) on upper edge of **POCKET (2)**. Turn upper edge to outside along fold line, forming facing. Stitch along seam line on raw edges. Trim seam allowance in the facing area to 1/4" (6mm).

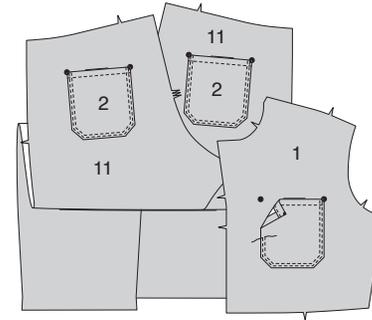


2. Turn corners right side out, turning facing to the wrong side; press, pressing under raw edges along stitching. Stitch facing close to inner edge.

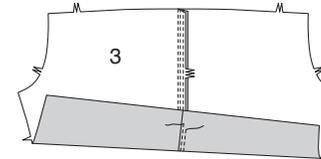


3. On outside, pin pocket to left **BODICE FRONT (1)** matching large dots. **EDGESTITCH** close to side and lower edges. **TOPSTITCH** 1/4" (6mm) from edge.

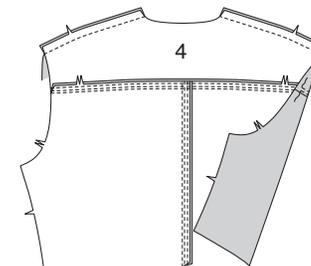
Stitch remaining pockets to **PANTS BACK (11)** sections in the same manner.



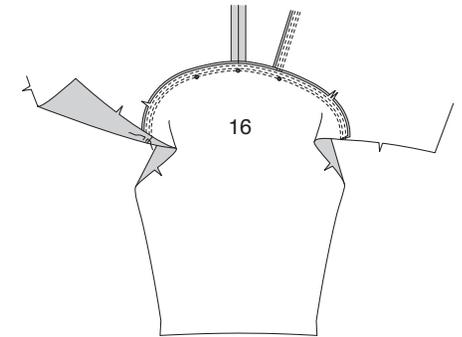
4. Stitch center back edges of **BODICE BACK (3)**. Press seam toward left back. On outside, **EDGESTITCH** left back close to seam. **TOPSTITCH** left back 1/4" (6mm) from seam.



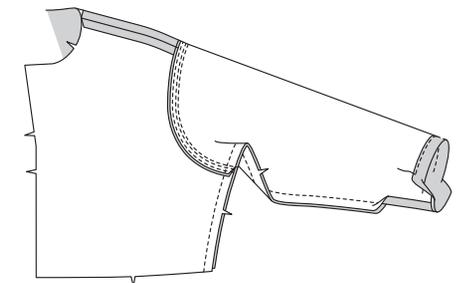
5. With right sides together and raw edges even, pin **YOKE BACK (4)** to bodice back, matching notches. Stitch. Press seam toward yoke. On outside, **EDGESTITCH** yoke close to seam. **TOPSTITCH** yoke 1/4" (6mm) from seam. Stitch front to back at shoulder edges.



6. With right sides together, pin **SLEEVE (16)** to armhole edge with center small dot at shoulder seam, matching notches and remaining small dots. Stitch. Press seam toward bodice. On outside, **EDGESTITCH** bodice close to armhole seam. **TOPSTITCH** bodice 1/4" (6mm) from armhole seam.

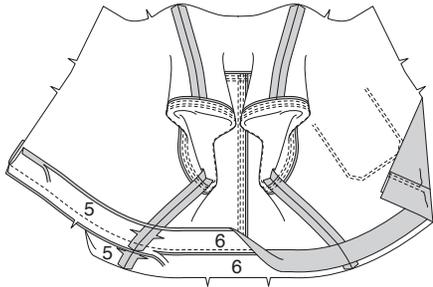


7. Stitch bodice front to bodice back at entire underarm seam, matching armhole seams. Press up hem allowance on lower edge of sleeve. Turn under raw edge 1/4" (6mm). Press. Stitch close to inner pressed edge.



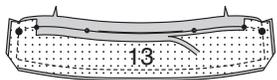
Casing

8. Stitch FRONT CASING (5) sections to BACK CASING (6) at side edges. Stitch remaining casing sections together at side edges and press under lower edge 1/2" (1.3cm). Trim to 1/4" (6mm). This will be used as facing. Pin casing to lower edge of bodice with right sides together, matching seams and notches. Baste. Pin right side of facing to wrong side of bodice at lower edge, matching seams and notches. Stitch through all thicknesses. Trim seam. Press casing and facing down. On outside, **EDGESTITCH** casing close to seam. **TOPSTITCH** casing 1/4" (6mm) from seam.

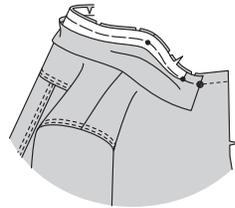


Collar

9. Apply fusible interfacing to wrong side of one COLLAR (13) section following manufacturer's directions. Machine-stitch 5/8" (1.5cm) from notched edge of collar. Clip notched edge of collar to stitching at outer small dots, as shown. Press under 5/8" (1.5cm) on raw edge between clips. Trim to 1/4" (6mm). With right sides together, stitch facing to collar, leaving notched edge open. Trim seam and corners.

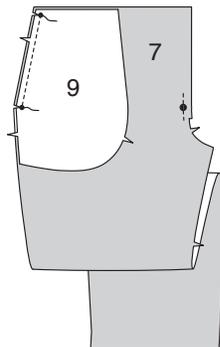


10. UNDERSTITCH the facing. Turn collar; press. **STAYSTITCH** neck edge of bodice. Clip neck edge of bodice to stay-stitching. On outside, pin collar (facing side) to neck edge, matching centers, outer small dots, and placing inner small dots at shoulder seams. Baste both collar and facing to front neck edge as far as the outer small dots. Baste only the collar facing section to remaining neck edge.

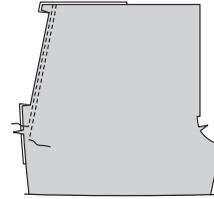


Pants

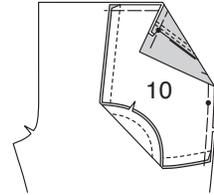
11. With right sides together and raw edges even, pin POCKET FACING (9) to RIGHT PANTS FRONT (7), matching small dots and notches. Stitch between the small dots, back-stitching at dots to reinforce the seam. Clip to stitching at small dots. Stitch pocket facing to LEFT PANTS FRONT (8) in the same manner. **REINFORCE** pants fronts through large dot at center.



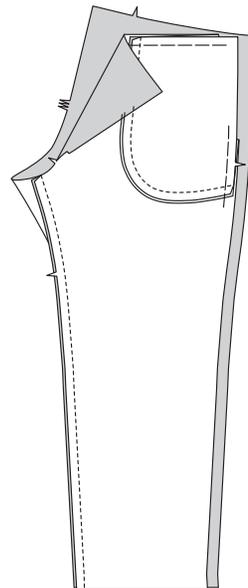
12. Turn pocket facing to inside; press. On outside, **EDGESTITCH** pants front close to finished edge. **TOPSTITCH** pants front 1/4" (6mm) from finished edge.



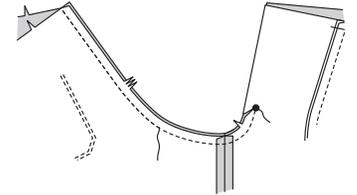
13. On inside, pin PANTS SIDE FRONT (10) to pocket facing with right sides together, matching small dots and notches. Stitch inner curved edges together, keeping front free. Baste remaining raw edges.



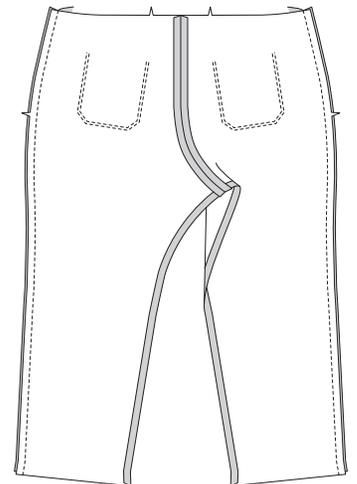
14. Stitch pants front to pants back at inner leg edges.



15. With right sides together, pin center seam, matching inner leg seams and notches. Stitch center back to large dot on front. To reinforce the seam, stitch again over first stitching. Clip right pants front to stitching at large dot, as shown.

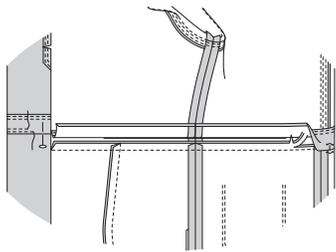


16. Stitch front to back at side edges.

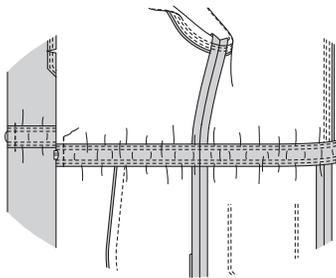


17. Turn up facing on inside of bodice. With right sides together and raw edges even, pin upper edge of pants to lower edge of casing, matching seams, and notches. Stitch. Trim seam. Press seam toward casing.

Press facing down (over casing). On inside, pin pressed edge of facing over seam, placing pins on outside. On outside, **EDGESTITCH** casing close to seam line, catching in pressed edge of facing on the inside. **TOPSTITCH** casing 1/4" (6mm) from seam line.

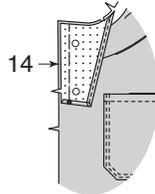


18. Cut a piece of elastic the length of the **ELASTIC GUIDE** (12). Thread elastic through opening ends of casing. Stitch in place along seam line, securely.

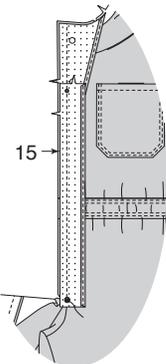


Front Facing and Zipper

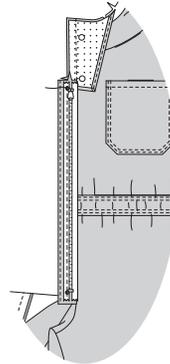
19. Apply fusible interfacing to wrong side of **UPPER FACING** (14) sections following manufacturer's directions. **FINISH** unnotched edge of left upper facing. Press under lower edge along seam line. Trim to 1/4" (6mm). Apply socket sections of snaps to outside at small dots. With right sides together and raw edges even, pin **LEFT** upper facing to jumpsuit front, matching small dots and notches. Baste front edge.



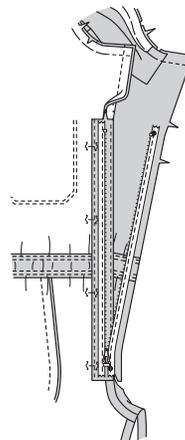
20. Apply fusible interfacing to wrong side of **LOWER FACING** (15) sections following manufacturer's directions. **FINISH** unnotched edge of left lower facing. With right sides together and raw edges even, pin **LEFT** lower facing to jumpsuit front, matching small dots, large dots, and notches. Stitch from upper edge to large dot, back-stitching at dot to reinforce the seam.



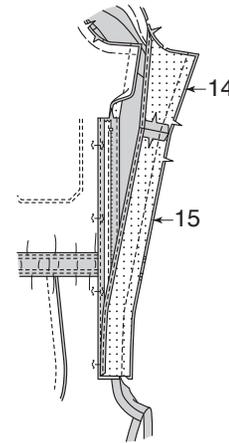
21. Open out the lower facing. Pin closed zipper face down onto left lower facing, between the small dots. Baste zipper. Stitch zipper on **LEFT** edge of tape from upper edge to lower edge of facing, as shown, using an adjustable zipper foot.



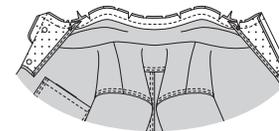
22. UNDERSTITCH the lower facing. Turn **LEFT** lower facing to inside; press. On outside, pin in place. Open zipper. Pin remaining half of zipper to right front of jumpsuit between the small dots. Baste; stitch.



23. Stitch right upper facing to right lower facing, matching notches. **FINISH** unnotched edge. With right sides together and raw edges even, pin right facing to jumpsuit, (over zipper) matching notches. Stitch along seam line.



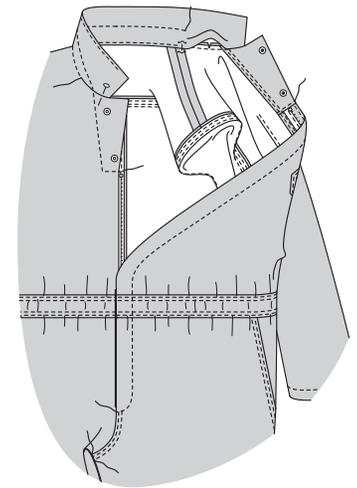
24. UNDERSTITCH the right lower facing. With right sides together, pin facing to neck edge. Baste. Clip neck edge through all thicknesses at outer small dots, as shown. Stitch, being careful not to catch in free edge of collar. Trim seam and corners; clip curves.



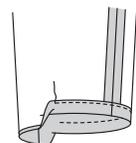
25. Turn facing to inside, turning back neck seam toward collar; press. Pin pressed edge of collar over neck seam, placing pins on outside. On outside, stitch in the ditch of the seam, catching in pressed edge of collar on the inside. Stitch along stitching line on collar and lower edge of left upper facing. Stitch along stitching lines on left front. Stitch along

stitching lines on right front, as shown, pivoting with needle in fabric at corner. Apply knob sections of snaps at small dots.

If you prefer, **EDGESTITCH** left front pants close to center front seam. **TOPSTITCH** left front pants 1/4" (6mm) from center seam. Apply optional patches as desired.



26. Press up hem allowance on pant legs. Turn under raw edge 1/4" (6mm). Stitch close to inner pressed edge. Fuse or stitch optional patches on jumpsuit front, as desired.





Congrats!

You've completed your sewing adventure!

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YOUR** look!



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for a chance to be featured on our social media!

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