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>> MEN'S MOTO JACKET
 SKILL LEVEL: AVERAGE

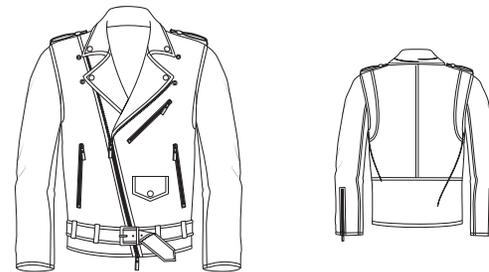


THINGS YOU NEED:

- > One 22" (55cm) medium separating jacket zipper (cut to fit), five 6" (15cm) exposed zippers, one 1½" (3.8cm) buckle with prong, three eyelets, seven ⅝" (1.5cm) wide heavy-duty snap buttons.

SUGGESTED FABRICS:

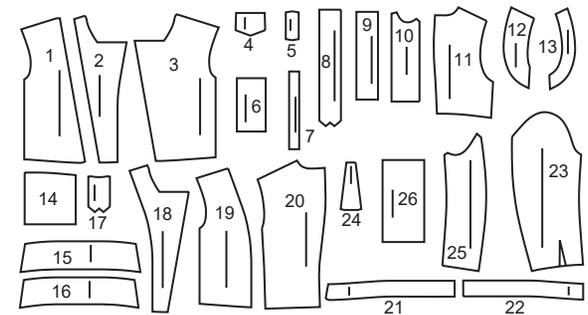
- > Leather, Leather-Like Fabrics, Cotton Blends, Wool Blends, Denim.
Lining: Lining Fabric. **Interfacing:** Lightweight Fusible.



Your printed tile pieces should be assembled before you move on to this step!

PIECES (26)

- 1 RIGHT FRONT
- 2 FRONT
- 3 LEFT FRONT
- 4 FLAP
- 5 WELT
- 6 POCKET
- 7 CARRIER
- 8 RIGHT BELT
- 9 LEFT BELT
- 10 SIDE PANEL
- 11 UPPER BACK
- 12 SIDE BACK
- 13 BACK FACING
- 14 LOWER BACK
- 15 UPPER COLLAR
- 16 UNDER COLLAR
- 17 EPAULET
- 18 LEFT FRONT FACING
- 19 LEFT FRONT LINING
- 20 BACK LINING
- 21 LOWER RIGHT FACING
- 22 LOWER LEFT FACING
- 23 UPPER SLEEVE
- 24 SLEEVE INSET
- 25 UNDER SLEEVE
- 26 POCKET



YARDAGE CHARTS

SIZES	34	36	38	40	42	44	46	48	50	52	
JACKET											
45"*	2¾	2⅞	2⅞	3	3	3¼	3¼	3¼	3¼	3¼	yds.
60"*	2⅞	2⅞	2⅞	2⅞	2⅞	2⅞	2½	2½	2½	2⅝	"
115cm*	2.6	2.7	2.7	2.7	2.8	3.0	3.0	3.0	3.0	3.0	m.
150cm*	2.2	2.2	2.2	2.2	2.2	2.2	2.3	2.3	2.3	2.3	"
LINING											
45"***	2⅞	2⅞	2⅞	2½	2½	2½	2½	2½	2⅝	2⅝	yds.
115cm**	2.2	2.2	2.2	2.2	2.3	2.3	2.3	2.3	2.3	2.4	m.
INTERFACING											
20"	1¾	1¾	1¾	1⅞	1⅞	1⅞	1⅞	2	2	2	yds.
115cm**	1.6	1.6	1.6	1.6	1.8	1.8	1.8	1.8	1.9	1.9	m.

FINISHED GARMENT MEASUREMENTS

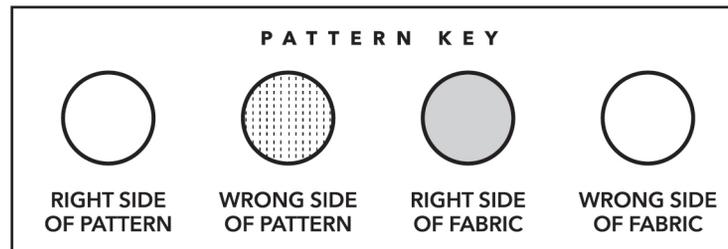
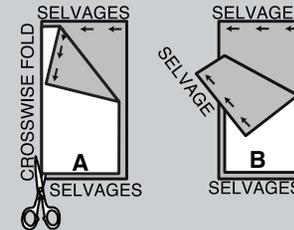
SIZES	34	36	38	40	42	44	46	48	50	52	
CHEST	37½	39½	41½	43½	45½	47½	49½	51½	53½	55½	ins.
	95	100	105	110	116	121	126	131	136	141	cm.
WAIST	36½	38½	40½	42½	44½	46½	48½	50½	52½	54½	ins.
	92	98	103	105	113	118	126	128	133	138	cm.
WIDTH, LOWER EDGE											
JACKET	36½	38½	40½	42½	44½	46½	48½	50½	52½	54½	ins.
	93	98	103	108	113	118	123	128	133	138	cm.
FINISHED BACK LENGTH FROM BASE OF NECK											
JACKET	22¾	23	23¼	23½	23¾	24	24¼	24½	24¾	25	ins.
	58	59	59	60	61	61	62	62	63	64	cm.

BODY MEASUREMENTS

SIZES	34	36	38	40	42	44	46	48	50	52	
CHEST	34	36	38	40	42	44	46	48	50	52	ins.
	87	92	97	102	107	112	117	122	127	132	cm.
WAIST	28	30	32	34	36	39	42	44	46	48	ins.
	71	76	82	87	92	99	107	112	117	122	cm.
HIP	35	37	39	41	43	45	47	49	51	53	ins.
	89	94	99	104	109	115	119	124	128	135	cm.

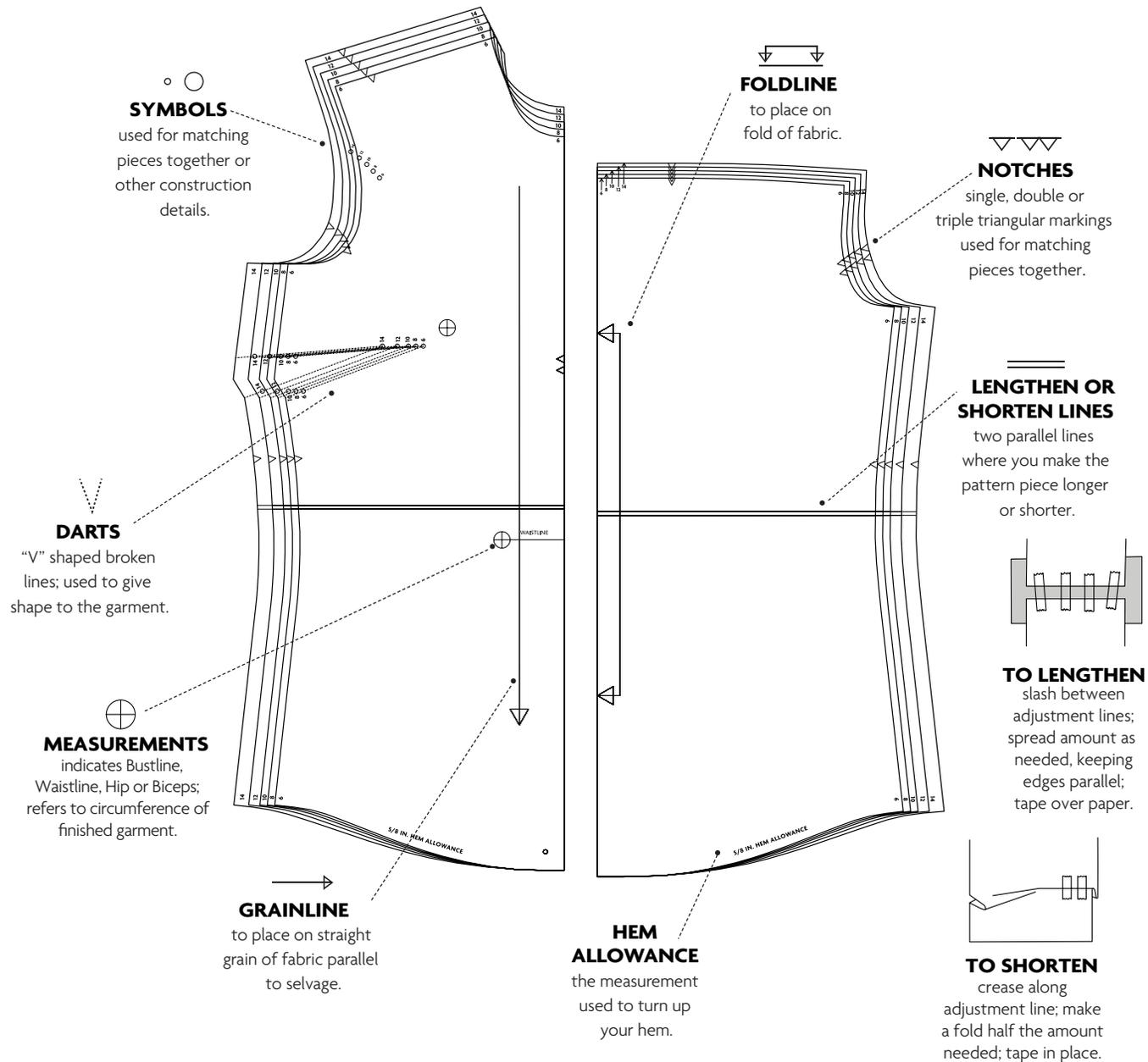
CUTTING AND MARKING

- > **SHRINK FABRIC** if not labeled pre-shrunk. Press.
- > **CIRCLE LAYOUT** for View, Size, Fabric Width.
- > Use **WITH NAP** layout for fabrics with one-way designs, nap, pile or surface shading. Because most knits have surface shading, a with nap layout is used.
- > For **DOUBLE THICKNESS (WITH FOLD)**, fold fabric with right sides together.
- > ***DOUBLE THICKNESS (WITHOUT FOLD)**, for fabrics with nap, fold fabric crosswise, right sides together. Mark as shown. Cut along crosswise fold of fabric (A). Turn upper layer 180° so arrows go in same direction and place over lower layer, right sides together (B).
- > For **SINGLE THICKNESS**, place fabric right side up. (For Fur Pile fabrics, place pile side down.)



- > Before **CUTTING**, place all pieces on fabric according to layout. Pin.
(Layouts show approximate position of pattern pieces; position may vary according to your pattern size.)
- > ★ Cut other pieces first, allowing enough fabric to cut this piece. Open fabric. Cut piece on single layer of fabric with piece face up on right side of fabric.
- > Cut accurately, cutting notches outward.
- > Before removing pattern, **TRANSFER MARKINGS** and lines of construction to **WRONG SIDE** of fabric, using Pin and Chalk Pencil method or Tracing Paper and Dressmaker Wheel. Markings needed on right side of fabric should be thread traced.
NOTE: Broken-line boxes (a! b! c!) in layouts represent pieces cut by measurements provided.
- > Prewash your fabric using a method that's suitable for the fabric type.
- > Fold fabric with right sides together, matching **SELVAGES**.
- > Pin your pattern pieces to the fabric as shown below and cut them out using a sharp pair of dressmaker's shears.

PATTERN MARKINGS

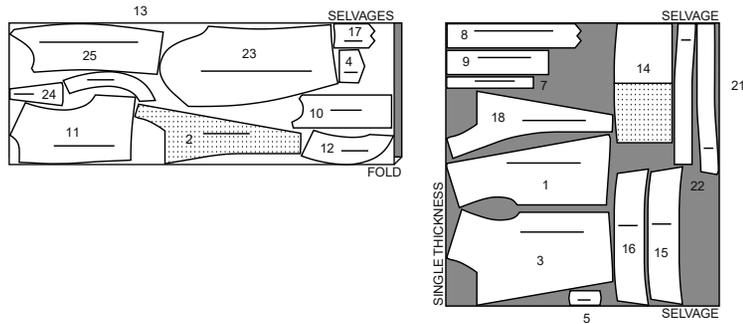


CUTTING LAYOUTS

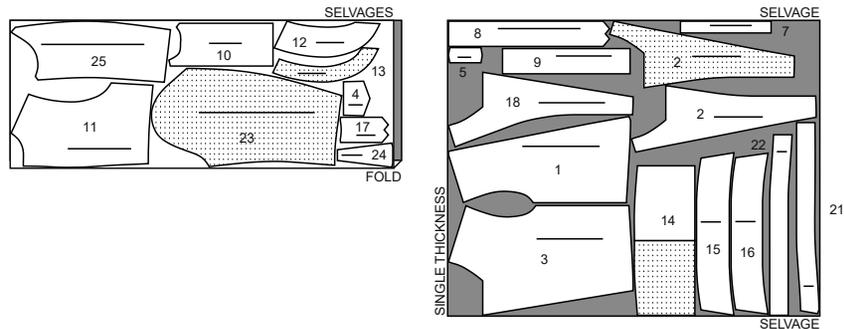
JACKET

use pieces: 1,2,3,4,5,7,8,9,10,11,12,13,14,15,16,17,18,21,22,23,24,25

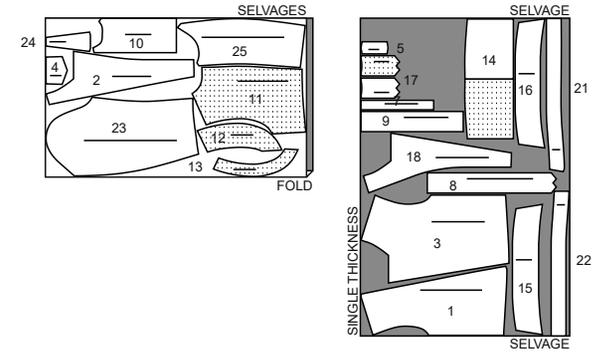
45" (115 cm)
with nap
sizes 34-36-38-40-42



45" (115 cm)
with nap
sizes 44-46-48-50-52



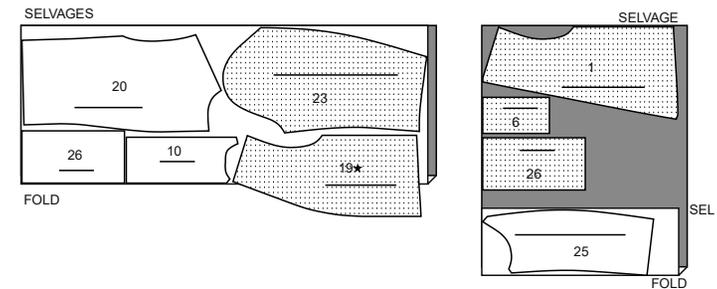
60" (150 cm)
with nap
all sizes



LINING

use pieces: 1,6,10,19,20,23,25,26

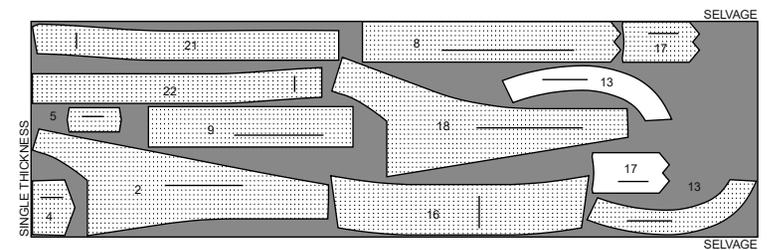
45" (115 cm)
without nap
all sizes



INTERFACING

use pieces: 2,4,5,8,9,13,16,17,18,21,22

20" (51 cm)
all sizes



PATTERN PIECES WILL BE IDENTIFIED BY NUMBERS THE FIRST TIME THEY ARE USED.

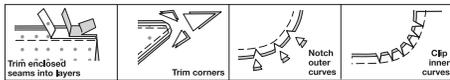
SEWING INFORMATION

5/8" (1.5cm) SEAM ALLOWANCES ARE INCLUDED,
(unless otherwise indicated)
ILLUSTRATION SHADING KEY

Right Side	Wrong Side	Interfacing	Lining	Underlining

Pin or baste seams, right side together, matching notches. Fit garment before stitching major seams.

Press seam allowances flat; then open unless otherwise stated. Clip where necessary so they lie flat.



GLOSSARY

Sewing terms appearing in **BOLD TYPE** in Sewing Instructions are explained below.

EASESTITCH - Stitch along seamline, using long machine stitches. Pull thread ends when adjusting to fit.
NOTE: For sleeve caps, make a second row of long machine stitches 1/4" (6mm) away in seam allowance. for more control.

EDGESTITCH - Stitch close to finished edge or seam.

FINISH - Stitch 1/4" (6mm) from raw edge and finish with one of the following: (1) Pink OR (2) Overcast OR (3) Turn in along stitching and stitch close to fold OR (4) Overlock.
OPTIONAL FOR HEMS: Apply Seam Binding.

REINFORCE - Stitch along seamline where indicated in sewing instructions, using small machine stitches.

SLIPSTITCH - Slide needle through a folded edge, then pick up a thread of underneath fabric.

STAYSTITCH - Stitch 1/2" (1.3cm) from seamline in seam allowance.

TOPSTITCH - On outside, stitch 1/4" (6mm) from edge, seam or previous stitching, using presser foot as guide, or stitch where indicated in instructions.



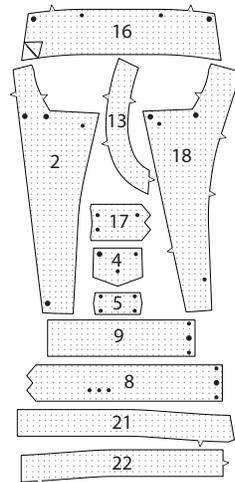
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SEWING DIRECTIONS

JACKET

Interfacing

1. Pin interfacing to wrong side of each matching fabric section. Fuse, following manufacturer's instructions.

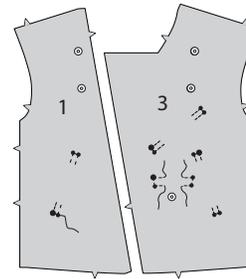


Front

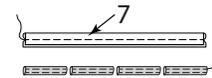
NOTE: You have cut two FRONT (2) sections. One front section will be used and referred to as a facing.

2. Apply snaps to RIGHT FRONT (1) and LEFT FRONT (3) sections as follows: Separate knob from socket half of snaps. Place socket half of snaps aside. These will be used in a later step. Apply knob half of snaps to RIGHT and LEFT front at small dots, following manufacturer's directions.

REINFORCE inner corners of front sections along stitching lines, pivoting at dots, as shown.



3. With right sides together, fold CARRIER (7) in half, lengthwise. Stitch in a 3/8" (1cm) seam, leaving ends open. Trim. Turn; press. **EDGESTITCH** close to both long edges. Cut carriers into four sections, each 3-1/4" (8.3cm) long.

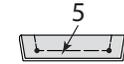


4. Press under 1/2" (1.3cm) on each end of carrier. Pin carriers to front sections, centering ends at large dots. **EDGESTITCH** carriers in place. Trim.

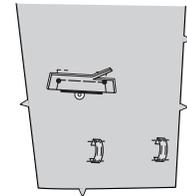


Pockets

5. With wrong sides together, fold WELT (5) along foldline. Baste raw edges together.



6. Pin welt to LEFT front, placing seamline along lower stitching line, matching small dots. Baste between small dots. Trim welt seam allowance to a scant 1/4" (6mm), being careful not to cut front.



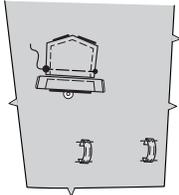
7. For flap, stitch uninterfaced FLAP (4) to interfaced flap section, leaving upper edge open. Trim.



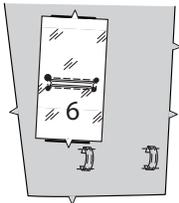
8. Turn right side out. Press. Baste raw edges together. **TOPSTITCH** finished edges of flap.



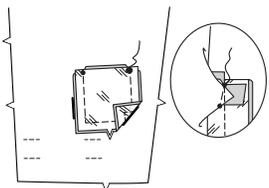
9. On **OUTSIDE**, pin flap to front, placing basting along upper stitching line, matching markings. Baste between small and large dots.



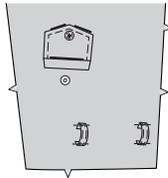
10. Pin **POCKET (6)** to front, over welt, matching stitching lines and symbols. Stitch along stitching lines, pivoting at dots. Slash along slash line, clipping diagonally to dots, being careful not to cut welt and flap.



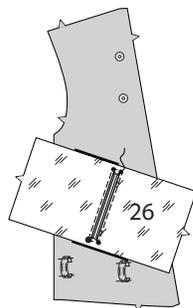
11. Turn pocket triangular ends and flap seam to inside, turning welt up. Press. Fold upper edge of pocket along stitching, bringing ends together. Stitch pocket edges together, keeping front free. Stitch upper edge together between dots, catching triangular ends in stitching, catching in flap and welt seams, as shown.



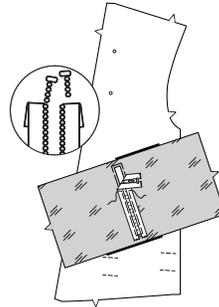
12. Apply socket half of snap to flap at marking.



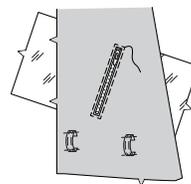
13. Construct three zipper pockets as follows: With **RIGHT** sides together pin pocket (26) to front sections, matching stitching lines and dots. Stitch along stitching lines, pivoting at dots. Slash along solid line, clipping diagonally to small and large dots. (Do not clip through stitching).



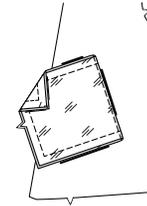
14. Turn pocket to **INSIDE**; press. Hand-baste close to opening edges. Remove bottom stop from zipper. On **INSIDE**, pin closed zipper (face down) to opening having top stop even with upper edge of opening. Baste, using an adjustable zipper foot.



15. On **OUTSIDE**, **EDGESTITCH** zipper in place, using an adjustable zipper foot, squaring stitching above and below opening. Remove basting. **TIP** - To avoid bumpy stitching around the tab and slider, stop stitching just before you get to the slider. Leaving the needle in the fabric, raise the presser foot and pull the slider down below the needle. Lower the presser foot and continue stitching.

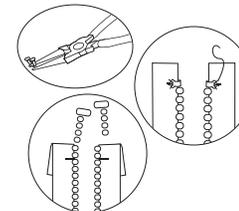


16. Keep zipper closed. With **RIGHT** sides together and raw edges even, fold upper edge of pocket (edge with large dot) along foldline, bringing free ends together. Stitch pocket edges, catching triangular ends in stitching, keeping front free. **EDGESTITCH** upper edge of pocket. **Note:** Pin free edges of pockets out of the way before stitching remaining seams.

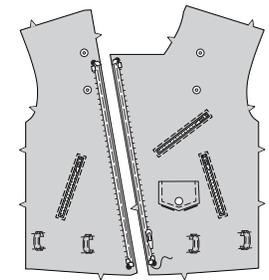


Front Zipper

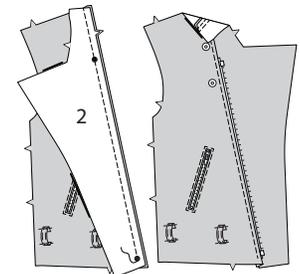
17. NOTE: It may be necessary to shorten zipper. To make new zipper stop, place closed zipper along opening edge and zipper stop at lower large dot. Mark placement of new zipper stop 1/8" (3mm) below upper large dot. Remove teeth above marking for new zipper stop. Bend a straight metal eye with pliers and sew securely to each tape at new marking. OR make several whipstitches over tape at marking.



18. Separate zipper. Pin left half of zipper, face down, to right front opening edge, having zipper teeth just over the 5/8" (1.5cm) seam allowance, and bottom-stop at large dot. Turn upper and lower edge of zipper tape to the **WRONG** side of zipper, and hand-sew in place. Baste zipper in place. Pin and baste right half of zipper to left front opening edge in the same manner as for right front.

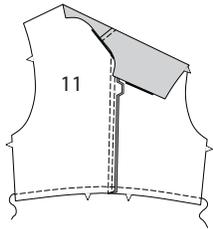


19. Pin **FRONT (2)** to right front, matching notches, and markings. Stitch front edge, from upper edge to large dot, using a zipper foot. Turn front panel outward, turning seam allowances toward side and zipper teeth toward front. Press. On **OUTSIDE** **TOPSTITCH** **RIGHT** front.

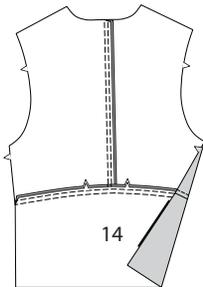


Back and Epaulets

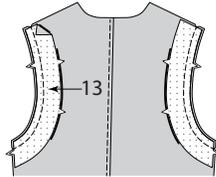
20. With RIGHT sides together, stitch center back seam of UPPER BACK (11). Press seam toward LEFT back. **STAYSTITCH** lower edge of back. **TOPSTITCH** center back seam.



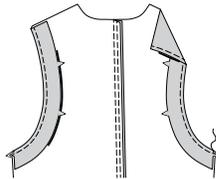
21. With RIGHT sides together, stitch LOWER BACK (14) to back, matching notches. Press seam up. On OUTSIDE, **TOPSTITCH** back.



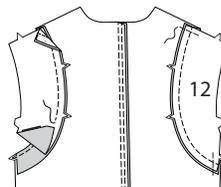
22. With RIGHT sides together, pin BACK FACING (13) to armhole edge of back, matching notches. Stitch curved edge. Trim seam allowances.



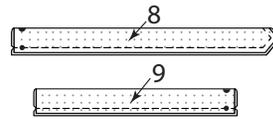
23. Turn facing to inside. Press. On OUTSIDE, **TOPSTITCH** finished edge.



24. On INSIDE, pin SIDE BACK (12) to back armhole facing, right sides together, matching notches. Stitched curved edges together, keeping back free. Baste upper and side edges together.



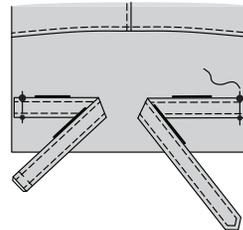
25. Construct belt sections as follows:
Fold RIGHT BELT (8) in half lengthwise along foldline with RIGHT sides together. Stitch in a 3/8" (1cm) seam, leaving ends with small and large dots open. Trim.
Fold LEFT BELT (9) in same manner as RIGHT, and stitch in a 3/8" (1cm) seam, leaving ends open. Trim.



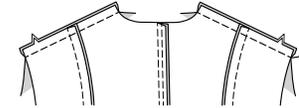
26. Turn belt sections RIGHT side out. Press. **TOPSTITCH** outer edges. Baste raw edges together.



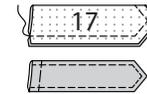
27. On OUTSIDE, pin belt sections to lower edge of back matching small and large dots. Baste.



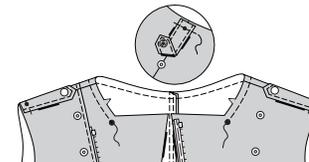
28. Stitch front to back at shoulder seams.



29. For epaulets, fold EPAULET (17) sections in half, with RIGHT sides together. Stitch in a 3/8" (1cm) seam, leaving straight edge open. Trim. Turn epaulets RIGHT sides out press. **TOPSTITCH** finished edge. Baste raw edges together.



30. On OUTSIDE, pin epaulets to shoulders placing small dot at shoulder seam. Baste. Separate snaps. Apply knob half of snap to shoulder seam at small dot. Apply socket half of snap to epaulet at small dot, following manufacturer's directions. **STAYSTITCH** neck edge of jacket between inner large dots.



Collar and Sides

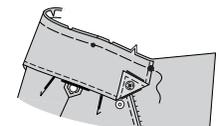
31. Pin UPPER COLLAR (15) to UNDER COLLAR (16), right sides together, matching center back, notches and dots. Stitch unnotched edge between large dots, stretching upper collar to fit. Trim seam allowances.



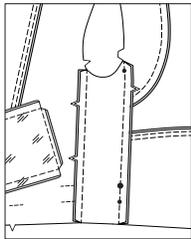
32. Turn collar right side out. Press. Baste raw edges together. **TOPSTITCH** finished edges of collar.



33. Pin collar to jacket neck edge, (under collar side down), matching notches, centers, large dots, placing small dots at shoulder seams, clipping jacket neck edge where necessary. Baste. Apply remaining two socket halves of snaps to collar at markings.



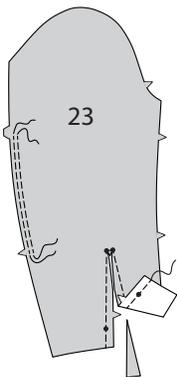
34. With RIGHT sides together pin SIDE PANEL (10) to side edges of front and back, keeping pockets free. Stitch. Press seams toward front and back.



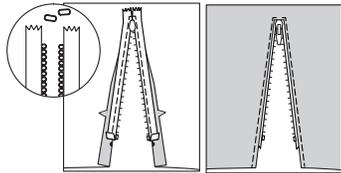
Sleeve

35. EASESTITCH outer edge of UPPER SLEEVE (23) between double and single notches.

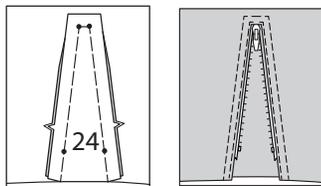
REINFORCE upper sleeve along stitching line, pivoting at small dots. Slash along line between stitching, clipping diagonally to small dots, cutting out triangular shape below slash line, as shown.



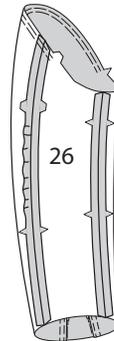
36. Turn under sleeve opening edges along stitching. Press. Remove bottom stop of zipper. Turn under upper edges of tape. On INSIDE, pin zipper face down, to sleeve opening, placing top stop 3/8" (1cm) above small dots, having zipper tape extend 1/4" (6mm) beyond pressed edge. **EDGESTITCH** zipper in place, squaring stitching above opening, using an adjustable zipper foot.



37. On INSIDE, pin RIGHT side of SLEEVE INSET (24) to WRONG side of sleeve opening, matching small dots. Baste along seam allowance of inset through all thicknesses, using an adjustable zipper foot. On OUTSIDE, **TOPSTITCH** as basted, squaring stitching above opening, using an adjustable zipper foot.

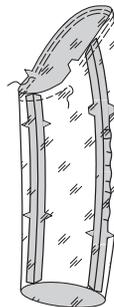


38. With RIGHT sides together pin UNDER SLEEVE (25) to upper sleeve at underarm seam matching notches. Baste, stretching upper sleeve to fit. Stitch. Pin sleeve together at outer edge matching double and single notches. Adjust ease; baste. Stitch. **EASESTITCH** top of sleeve between notches.

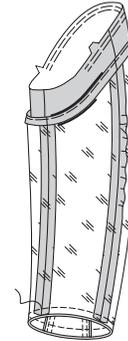


39. Trim 1-1/2" (3.8cm) off lower edge of upper sleeve LINING (25) and under sleeve LINING (26) sections. Stitch seams in sleeve lining sections in same manner as for sleeve, omitting zipper application.

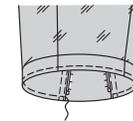
EASESTITCH cap of sleeve lining between notches. **STAYSTITCH** underarm edge of sleeve lining below notches.



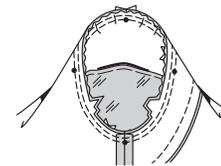
40. Turn in seam allowance on upper edge, clipping where necessary. Baste pressed edge in place. With RIGHT sides together pin sleeve lining to sleeve having raw edges even. Stitch. Trim.



41. Turn sleeve lining to inside, turning up sleeve hem. Press. Baste close to fold. On OUTSIDE, **TOPSTITCH** lower edge of sleeve ending at previous top-stitching, as shown.



42. With right sides together, pin sleeve into armhole, matching symbols, placing small dot at underarm seam. Adjust ease; baste. Stitch, keeping lining free. Stitch again 1/4" (6mm) away in seam allowance. Press seam allowances flat. Turn seam toward jacket.

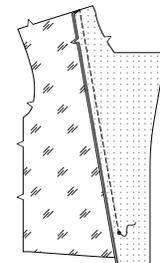


43. On OUTSIDE, **TOPSTITCH** jacket at armhole edge, in direction of pressed seam, as shown, keeping lining free.

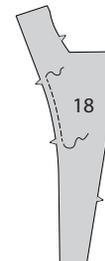


Lining and Facing

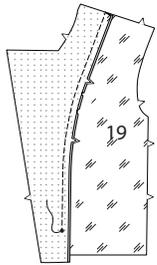
44. Trim 3/4" (2cm) off lower edge of right front LINING (1) section. Stitch front (2) to right front LINING section matching notches, ending at small dot. Press seam toward side.



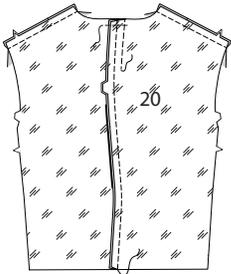
45. STAYSTITCH side edge of LEFT FRONT FACING (18) between notches.



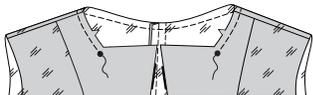
46. With RIGHT sides together stitch LEFT FRONT LINING (19) to facing matching notches, clipping to stay-stitching if necessary. Baste. Stitch, ending at small dot. Press seam toward side.



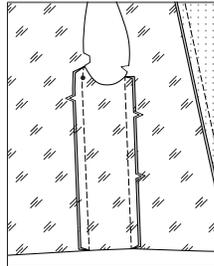
47. Stitch center back seam of BACK LINING (20) sections. To make pleat in back, on inside, bring back pleat lines together. Baste. Stitch along stitching line. Press pleat toward RIGHT back. Baste across upper edges. Stitch back lining to front at shoulders.



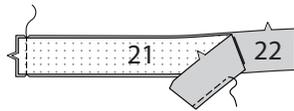
48. STAYSTITCH neck edge of facing and lining between large dots.



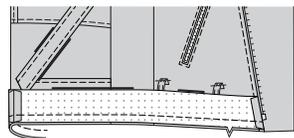
49. Trim 3/4" (2cm) off lower edge of side panel LINING (10) sections. With RIGHT sides together pin side panel to side edges of front and back lining. Stitch. Press seams toward front and back.



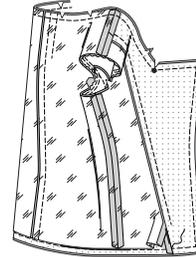
50. With RIGHT sides together, stitch center back seam of LOWER RIGHT FACING (21) and LOWER LEFT FACING (22). **FINISH** unnotched edge.



51. Press under 5/8" (1.5cm) on front edges of facing. On outside, pin facing to lower edge of jacket matching notches, centers back and placing pressed edges at front seams, as shown. Stitch facing to jacket beginning and ending at front seams, keeping ends of belt free. **NOTE:** Keep facing pressed up.



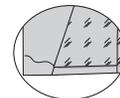
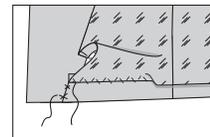
52. Pin facing/lining to jacket, with RIGHT sides together. Stitch lower front, front and neck edges ending at front seams, clipping neck edge of where necessary, using a zipper foot when stitching along left front. Clip to large dot. Trim seam allowances.



53. Turn facing and lining to inside; press. Hand tack lining at shoulder seams. Pin lining to armhole 5/8" (1.5cm) over seam, matching underarms and markings, placing center small dot at shoulder seam. Adjust ease. **SLIPSTITCH** pressed-under edge over seam.

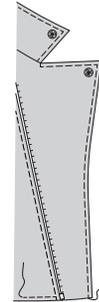


54. Catchstitch hem facing to front facing. Turn in 5/8" (1.5cm) on lower edge of lining; place folded edge 5/8" (1.5cm) below raw edge of hem facing. **SLIPSTITCH** in place. **NOTE:** A pleat will form at lower edge for wearing ease. **SLIPSTITCH** remainder of lining to front facing.

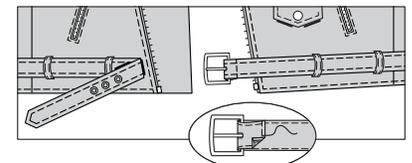


Finishing

55. On OUTSIDE, **TOPSTITCH** front and lower edges of jacket, leaving space between front and zipper on right front, as shown. On INSIDE, apply remaining socket half of snap to front at markings, through all thicknesses.



56. Apply grommets to RIGHT belt at markings, following manufacturer's directions. For LEFT belt, press under 1/4" (6mm) on raw edge. Make hole at marking on foldline, large enough for buckle prong to pass through. Insert belt through buckle and prong inside hole, folding end to inside; sew in place.





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