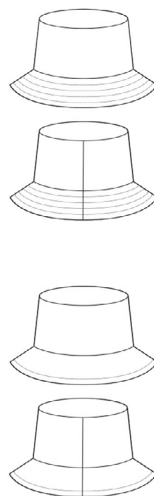


# McCall's®

M8497



Designed and  
printed in USA 



## CHILDREN'S, TEENS' AND ADULTS' BUCKET HAT

**Suggested Fabrics:** Canvas, Cotton Types, Denim, Fleece, Lightweight Sherpa Fleece, Linen Types, Minky Fleece, Twill. **Lining:** Broadcloth, Lining Fabric. **Interfacing:** Lightweight Fusible.

Hat Sizes	XXS	XS	S	M	L	XL	Ins.
Head Sizes	19	20	21	22	23	24	
Hat							
45**	5/8	5/8	5/8	5/8	3/4	3/4	Yd.
60**	1/2	1/2	1/2	1/2	1/2	1/2	"
Lining - 45***- 3/8 yd.							
Interfacing							
20"	1 1/8	1 1/8	1 1/4	1 1/4	1 1/4	1 1/8	Yds.

## CHAPEAU BOB POUR ENFANTS, ADOLESCENTS ET ADULTES

**Tissus Conseillés:** Grosse Toile, Cotonnades, Denim, Molleton, Polaire sherpa légère, Sortes de toile de lin, Minkee, Twill. **Doublure:** Popeline fine, Tissu à doublure. **Entoilage:** thermocollant léger.

Tailles de chapeau	TTP	TP	P	M	G	TG	
Tailles de tête	48	51	53	56	58	61	cm
Chapeau							
115cm*	0.6	0.6	0.6	0.6	0.7	0.7	m
150cm*	0.5	0.5	0.5	0.5	0.5	0.5	"
Doublure - 115cm** - 0.3m							
Entoilage							
51cm	1.0	1.0	1.1	1.1	1.1	1.3	m

\*with nap \*\*without nap

\*avec sens \*\*sans sens

Shop all the pattern brands you love @

**Simplicity®.com**

McCall's  
by design

McCall's ©2024 a division of IG Design Group Americas Inc. • Atlanta, GA 30342 USA www.thedesigngroup.com • All Rights Reserved. www.mccall.com • Made in the U.S.A. Fabriqué aux États-Unis.  
To be used for individual private home use only and not for commercial or manufacturing purposes. • A usage privé seulement et non à des fins commerciales ou de production en série. • Para uso privado solamente, no se puede utilizar con propósitos de comercialización o de producción en serie.

M8497

Page 1 of 2

McCall's®

English

1-800-782-0323

3 PATTERN PIECES

1 Crown

2 Top

3 Brim

GRAINLINE: Place on straight grain of fabric, parallel to selvage or fold.

FOLDLINE: Place line on fold of fabric.

BUTTONHOLE MARKING: Indicates exact length and placement of buttonholes.

BUTTON MARKING: Indicates button placement.

NOTCHES AND SYMBOLS: For matching seams and construction details.

Indicates the Bustline, Waistline, Hip and/or Biceps. Measurements refer to circumference of Finished Garment (Body Measurement + Wearing Ease + Design Ease). Adjust pattern if necessary. The measurement excludes pleats, tucks, darts and seam allowances.

SEAM ALLOWANCE: 5/8" (1.5cm) included unless otherwise indicated, but not printed on tissue.

ADJUST IF NECESSARY

TO SHORTEN: Crease along adjustment line. Make a fold half the amount needed. Tape in place.

TO LENGTHEN: Slash between adjustment lines. Spread amount as needed, keeping edges parallel. Tape over paper.

When Alteration lines are not on tissue, lengthen or shorten at lower edge.

SHRINK FABRIC if not labeled pre-shrunk. Press.

CIRCLE LAYOUT for View, Size, Fabric Width.

Use WITH NAP layout for fabrics with one-way designs, nap, pile or surface shading. Because most knits have surface shading, a with nap layout is used.

For DOUBLE THICKNESS (WITH FOLD) - fold fabric with right sides together.

\* DOUBLE THICKNESS (WITHOUT FOLD) - For fabrics with nap, fold fabric crosswise, right sides together. Mark as shown. Cut along crosswise fold of fabric (A). Turn upper layer 180° so arrows go in same direction and place over lower layer, right sides together (B).

For SINGLE THICKNESS - place fabric right side up. (For Fur Pile fabrics, place pile side down.)

CUTTING AND MARKING

★ Cut other pieces first, allowing enough fabric to cut this piece. Open fabric. For "Cut 1" pieces, cut piece once on single layer of fabric with piece face up on right side of fabric.

Pattern may have cutting lines for several sizes. Select the proper cutting line or pattern pieces for your size.

Before CUTTING place all pieces on fabric according to layout. Pin. (Layouts show approximate position of pattern pieces; position may vary according to your pattern size.) Cut ACCURATELY, cutting notches outward.

Before removing pattern, TRANSFER MARKINGS and lines of construction to Wrong Side of fabric, using the Pin and Chalk Pencil method or Tracing Paper and Dressmaker Wheel. Markings needed on right side of fabric should be thread traced.

NOTE: Broken-line boxes (a! b! c!) in layouts represent pieces cut by measurements provided.

CUTTING LAYOUTS

RIGHT SIDE OF PATTERN

WRONG SIDE OF PATTERN

RIGHT SIDE OF FABRIC

WRONG SIDE OF FABRIC

HAT

USE PIECES 1 2 3

45" (115CM) WITH NAP ALL SIZES

HAT

USE PIECES 1 2 3

60" (150CM) WITH NAP ALL SIZES

INTERFACING

USE PIECES 1 2 3

20" (51CM) ALL SIZES

LINING

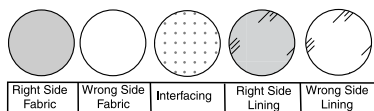
USE PIECES 1 2

45" (115CM) WITHOUT NAP ALL SIZES

© 2024 McCall's® an IG Design Group Americas, Inc. brand. All Rights Reserved. Printed in U.S.A.

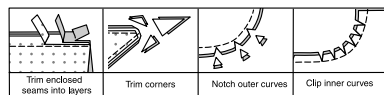
## SEWING INFORMATION

## FABRIC KEY



## SEAM ALLOWANCES

Use 1/4" (6mm) seam allowances unless otherwise indicated.



## PIN AND FIT

Pin or baste seams, **RIGHT SIDE TOGETHER**, matching notches. Fit garment before stitching major seams.

## PRESS

Press seam allowances flat; then open unless otherwise stated. Clip where necessary so they lie flat.

## GLOSSARY

Sewing methods in **BOLD TYPE** have Sewing Tutorial Video available. Scan QR CODE to watch videos:

**STAYSTITCH** - see Machine Stitches: "how to stay-stitching" video.

**TRIM** - see How to Sew: Trim, Clip, and Layer Seams" video.

**UNDERSTITCH** - see Machine Stitches: "how to understitch" video.

**SLIPSTITCH** - Slide needle through a folded edge, then pick up a thread of underneath fabric.

## SEWING TUTORIALS



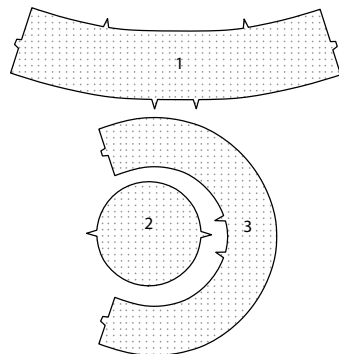
Build your skills viewing short, easy-to-follow videos at [simplicity.com/sewingtutorials](https://www.simplicity.com/sewingtutorials)

PATTERN PIECES WILL BE IDENTIFIED BY NUMBERS THE FIRST TIME THEY ARE USED.

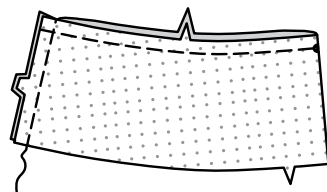
STITCH 1/2" (1.3CM) SEAMS WITH RIGHT SIDES TOGETHER UNLESS OTHERWISE STATED.

## HAT

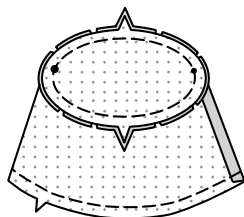
1. Apply **INTERFACING** to **WRONG** side of hat crown (1), top (2), and brim (3) sections, following manufacturer's directions.



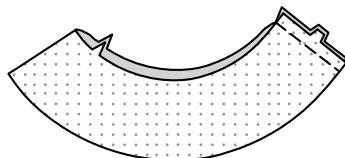
2. Stitch center back seam of crown.  
Machine-stitch 3/8" (1cm) from raw notched edge.



3. Clip crown to machine-stitching.  
Pin crown to hat top, matching centers, small, and large dots.  
Stitch. Lightly press seam toward crown, clipping curves if necessary.



4. Stitch center back seam of hat brim.

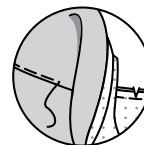
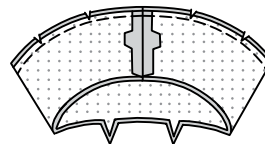


5. Stitch center back seam of hat brim facing.  
Stitch facing to brim along outer edges, matching centers front and seams.

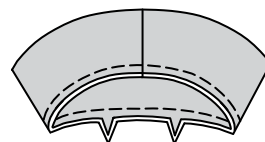
**TRIM** seam; clip curves.

**UNDERSTITCH** facing.

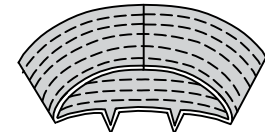
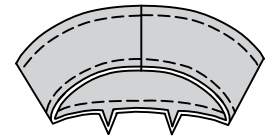
**TIP:** If you intend to turn up brim, take extra care to understitch evenly from finished edge **OR** omit completely.



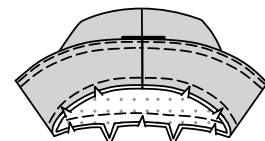
6. Turn brim **RIGHT** side out; press.  
Machine-stitch 3/8" (1cm) from raw edges.



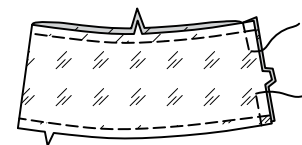
7. On **OUTSIDE**, **TOPSTITCH** brim along all stitching lines **OR** just along outer stitching line, stitching through all thicknesses.



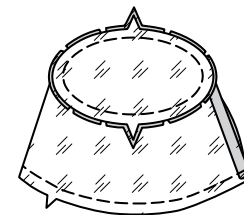
8. On **OUTSIDE**, pin brim to crown, matching centers front and seams, clipping curves to machine-stitching where necessary. Stitch.



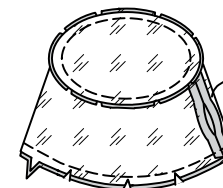
9. Stitch center back seam of crown lining, leaving an opening for turning. Back-stitch at each end of opening to reinforce seam.  
**STAYSTITCH** upper and lower edges 3/8" (1cm) from raw edge.



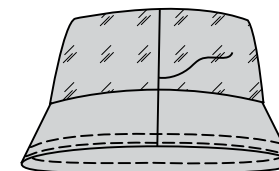
10. Clip crown lining to stay-stitching on upper edge.  
Pin crown lining to top lining, matching centers front and seams; stitch.  
Lightly press seam toward crown.



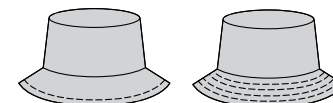
11. With **RIGHT** sides together and raw edges even, pin lining to hat along lower edge (over brim), matching centers front and seams. Stitch lower edges together.  
**TRIM** seam; clip curves.



12. Turn hat through opening in lining; lightly press.  
**SLIPSTITCH** opening in lining closed.



13. Turn hat **RIGHT** side out.





# Congrats!

You've completed your sewing adventure

---

## SHARE YOUR LOOK



Post your pattern and tag us  
[@simplicity\\_creative\\_group](#) and [#simplicitypatterns](#)  
for a chance to be featured on our social media.

Look for more PDF patterns at [simplicity.com](#)

Have a question or need help with your sewing project call us at  
1-800-782-0323

**McCall's**  
by **design**<sub>group</sub>

McCall's ©2024 a division of IG Design Group Americas Inc. • Atlanta, GA 30342 USA [www.thedesigngroup.com](#) • All Rights Reserved. [www.mccall.com](#) • Made in the U.S.A. Fabriqué aux États-Unis.

To be used for individual private home use only and not for commercial or manufacturing purposes. • A usage privé seulement et non à des fins commerciales ou de production en série. • Para uso privado solamente, no se puede utilizar con propósitos de comercialización o de producción en serie.